

# 1 Un exemple de document horripilant

## 1.1 Transportation Approach

Next we present a reformulation of the model (1)-(11) using the transportation approach. For the reformulation the following parameters are defined:

$cs_{ipzu}$ : unit cost of production and inventory holding to produce a component  $i$  in period  $k$  to be mixed in period  $t$  to satisfy the demand of period  $l$ ;

$$cz_{ipts} = vc_{jf} + vc_t^E + \sum_{s=k}^{t-1} hc_{is} + \sum_{b=t}^{l-3} hc_j^E$$

We also define new variables for the model:

$z_{iktl}$ : Amount of component  $i$  produced in period  $k$ , mixed in period  $t$  to satisfy the demand of period  $l$ .

The reformulation based on the transportation problem (F2) is as follows:

$$\text{Min} \sum_{t=1}^m sc_t^E y_t^E + \sum_{t=1}^m \sum_{i=1}^n sc_{it} y_{it} + \sum_{i=1}^n \sum_{k=1}^m \sum_{t=k}^m \sum_{l=t}^m cs_{iktl} z_{iktl} \quad (1)$$

Subject to:

$$\sum_{i=1}^n \sum_{k=1}^l \sum_{t=k}^l z_{iktl} = d_l^E \quad \forall l \in T \quad (2)$$

$$\sum_{i=1}^n \sum_{k=1}^t z_{iktl} \leq d_t^E y_t^E \quad \forall t, l \in T, l \geq t \quad (3)$$

$$st_t^E y_t^E + \sum_{i=1}^n \sum_{k=1}^t \sum_{l=t}^m vt_t^E z_{iktl} \leq Cap_t^E \quad \forall t \in T \quad (4)$$

$$(5)$$